

Transfer the notes on the left side of the page to the right side of the page.

DRILL AND REAM FOR NO. 3 TAPER PIN
AT ASSEMBLY WITH MACHINED SHAFT

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PROTECT THREADS DURING HEAT
TREATMENT AND HARDENING

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Ø .304"- .309" HOLES SPACED AS SHOWN
AND LOCATED WITHIN R.008" OF TRUE
POSITION AT RFS

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AND LOCATED WITHIN R.008" OF TRUE
POSITION AT RFS

PART B & D CONCENTRIC WITHIN 0.002"
AT FULL INDICATOR READING

ALL FILLETS AND ROUNDS R .625"
UNLESS OTHERWISE SPECIFIED

FINISH ALL OVER (FAO)

BREAK SHARP EDGES TO R 0.4"

96 DP DIAMOND KNURL - 30° RAISED

#808 AMER STD WOODRUFF KEYSEAT

G33106 ALLOY STEEL - BRINELL 340 - 380

ALL DRAFT ANGLES 38° UNLESS
OTHERWISE SPECIFIED

$\frac{5}{32}$ " DRILL $\frac{7}{8}$ " DEEP 4 HOLES

NECK $\frac{3}{4}$ " WIDE $\frac{5}{16}$ " DEEP 4 HOLES

NAME:

PRD:

LETTERING PRACTICE